

TECHNICAL DATA SHEET

DIVISIONS OF NIC INDUSTRIES, INC.

PRISMATIC POWDERS | CERAKOTE FIREARM COATINGS | CERAKOTE HIGH TEMPERAURE CERAMIC COATINGS | Www.nicindustries.com | 866-774-7628 | 7050 6th St. White City, OR 97503

PRODUCT DESCRIPTION

CerakoteTM **H-300 High Gloss Armor Clear** is a Ceramic Coating designed to provide a high-quality, long-lasting finish for a variety of substrates. CerakoteTM **H-300** is durable, corrosion-resistant and provides unparalleled levels of hardness and adhesion. This coating is also resistant to a wide range of solvents and chemicals. The foundation for CerakoteTM **H-300** is a unique ceramic technology that imparts both flexibility and excellent wear resistance to the final coating. **H-300** is designed to protect both metal and non-metal substrates and be used as a top coat over a number of coatings and materials.

In addition to performance, CerakoteTM **H-300 High Gloss Armor Clear** is designed for ease of application. **H-300** is VOC-exempt and available as a two-component, oven-cure system with a pot life of one hour in an open container.

Cure Schedule Options:

200°F for 2 hours 250°F for 1 hour

Visit <u>www.cerakote.com</u> for additional information.

H-300 High Gloss Armor Clear

Gloss Level (Polished Aluminum)
Gloss Level (Blasted Steel)
Theoretical Solids by Weight
Theoretical Coverage per gallon at 1.0 mil
Viscosity (Brookfield Viscometer)
Recommended Film Thickness
5% Salt Spray (ASTM B117)
Pencil Hardness (ASTM D3363)
Scratch Hardness (ASTM D3363)
Adhesion Cross-Cut Tape (ASTM D3359)
Mandrel Bend (ASTM D522)
Impact (ASTM D2794)
Abrasion (ASTM D4060)

Density (g/mL)

410 Gloss Units at 60°
20 Gloss Units at 60°
25% +/- 2%
396 ft²
6.60 cP
0.5 to 1.0 mil
317 hours
9h
8h
5B
No coating loss with 180° ro

No coating loss with 180° rotation 160/160 inch-lbs 602.50 cycles per mil 0.94

SHELF LIFE: 12 MONTHS FROM DATE OF SHIPMENT.

NIC Industries, Inc. does not warranty the <u>use</u> or <u>application</u> of the materials it manufactures or supplies. Our only obligation shall be to replace any defective materials supplied by us or refund the <u>original purchase</u> price of that product after we have determined the product to be defective. We assume no liability for damages of any kind and the user accepts the product "as is" and without any warranties, expressed or implied. The suitability of the product and/or intended use shall be solely the responsibility of the user.

The information contained in this bulletin we believe to be correct to the best of our knowledge and testing. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that you make adequate tests in your laboratory or plant to determine if this product meets all your requirements.